



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3237-1

Job Sheet 184914



Part No: D3237-1

Job Qty: 200 ft

Part Name: Seal Retainer(\$ Per Ft)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/18

Job Tracking No:

Due Date: 10/25/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP A 04.02.04 New issue KJ/DS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing - Ft	200 ft		10/25/18	0.00	0.00	Purchasing		OCT 23 2018
110	Packaging	200 pcs		10/25/18	0.00	0.00	Packaging2		OCT 23 2018
120	QC	200 pcs		10/25/18	0.00	0.00	QC6		OCT 24 2018
130	Packaging	200 pcs		10/25/18	0.00	0.00	Packaging3		OCT 24 2018
140	QC21-SA FT	200 ft		10/25/18	0.00	0.00	QC21		OCT 24 2018

Part Op 100 - Issue P/O: 41375 D3237-1 Seal as per Dwg D3237 Possible Supplier: Mill Supply Inc. P/N: R-1025 (comes Descriptions: in 50 ft rolls)

110 - Ensure Material Release Note is attached

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
R-1025	Seal Retainer D3237-1	200 ft (1 ea)	100-Purchasing - Ft	<u>5120507</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing - Ft	R-1025	200	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 10/18/18 7:41 AM dart.lavoie.chantal

Container No: S120508



Part: D3237-1

Job No: 184914

Serial No/Batch: S120508

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

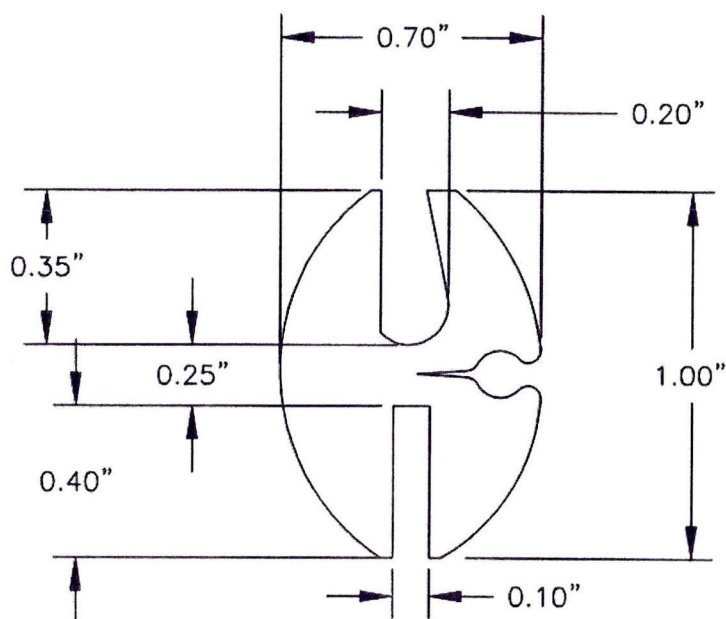
Date: 10/23/18



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3237	REV. B SHEET 1 OF 1
DATE 04.05.05		TITLE SEAL	SCALE NTS
A	04.01.22	NEW ISSUE	
B	04.05.05	REMOVE (REF) & ADD QSI 018	

RELEASED
04.05.12

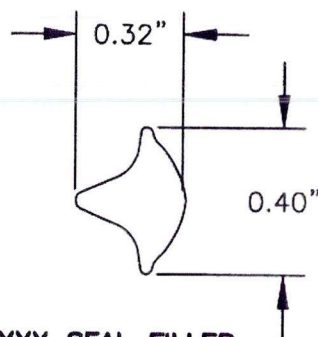
SPECIFICATION CONTROL DRAWING



D3237-1-XXXX SEAL RETAINER

WHERE 'XXXX' IS LENGTH IN TENTHS OF INCHES
EG. 98.0" LONG EQUALS D3237-1-0980

PURCHASE: MILL SUPPLY, INC. P/N R-1025
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE
SPECIFIED



D3237-3-XXXX SEAL FILLER

WHERE 'XXXX' IS LENGTH IN TENTHS OF INCHES
EG. 98.0" LONG EQUALS D3237-3-0980

PURCHASE: MILL SUPPLY, INC. P/N R-1029
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE
SPECIFIED

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041375**

Supplier: ROY003-VU
Royal Bank Visa (Robert Aboud)
x
xx
ON
Canada

PO No: PO041375

PO Date: 10/18/18

Due Date: 10/25/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
OCT 18 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: COD

Freight Terms:

Special Comments: MILL SUPPLY

order on line

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
①	184914	R-1025		Seal Retainer D3237-1 AS PER DWG D3237 REV. B	Firmed	-	10/25/18	200 ft	0 ft	200 ft	\$1.23/ft	\$246.00
								200 ft OCT 23 2018				
②	184913	R-1029		Seal Filler D3237-3 AS PER DWG D3237 REV. B	Firmed	-	10/25/18	200 ft	0 ft	200 ft	\$0.2304/ft	\$46.08
								200 ft OCT 23 2018				
Grand Total:												\$292.08

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Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 10/18/18 10:51 AM dart.lavoie.chantal



MILL SUPPLY, INC.

19801 Miles Rd, Cleveland, OH 44128-4117
Remit To: Po Box 28750, Cleveland, OH 44128-0750

ID: #34083 Page 1 of 1

Local (216) 518-5072

Toll-Free (800) 888-5072

Fax (216) 518-2700

Fax-Free (888) 781-2700

642183 INVOICE

10/18/2018

Ship Date

RB

CREDIT CARD

Customer #

Phone

Ship #

Phone

DARTK6A1K D-48 613-632-9577

DART AEROSPACE LTD

1270 ABERDEEN ST

HAWKESBURY ON K6A1K7

DART AEROSPACE LTD

1270 ABERDEEN ST

HAWKESBURY ON K6A1K7

Order Date	Ordered By	P.O. Number	Salesman	Terms	Other Info
10/18/2018	Chantal Lavoie	PO041375	WWW	NET	FED PRIORITY
Qty	U/M	Part Number	Description	Unit Cost	Line Total
4	RL	R-1029 ✓	FILLER BEAD FOR R1025 50'	5142	11.52
4	RL	R-1025 ✓	WINDSHIELD RUBBER 50'	6011	61.50
			SHIP FED EX P1 OVERNIGHT ACCT		46.08
			151793240 FRT ESTIMATE WAS		246.00
			82.69 MILL.CH		
			ORDER COMPLETE		

			* Order our New Medium Duty Truck *		
			* Catalog today! *		

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*** Find us on YouTube!!! ***

Shipping Via		Pkgs		THANK YOU FOR YOUR ORDER Inspect all packages for damage or missing parts now! We must be contacted within 3 days if there is a problem with your order SEE BACK FOR DETAILS We hereby certify that these goods were produced, or services performed in compliance with all applicable requirements of Section 6, 7 and 12 of the Fair Labor Standards Act, as amended, and of regulations and orders of the United States Department of Labor issued under Section 14 thereof.		PLEASE NOTE PLEASE PAY BY THIS INVOICE ACCORDING TO THE TERMS ABOVE. Past due invoices subject to 1-1/2% per month service charge. \$20.00 FEE FOR RETURNED CHECKS. RETURN POLICY ON BACK		Merchandise		292.08
Weight	Charges	Weight	Charges					Tax	0.00	
								Sub-Total	292.08	
				Shipping & Handling	0.00					
						TOTAL	292.08			

We hereby certify that these goods were produced, or services performed in compliance with all applicable requirements of Section 6, 7 and 12 of the Fair Labor Standards Act, as amended, and of regulations and orders of the United States Department of Labor issued under Section 14 thereof.

MillSupply.com

Rec'd By

PAID BY CREDIT CARD 292.08

BALANCE 0.00

EMAILED INVOICE COPY